Serial :



MADE IN BELGIUM

FETON INTERNATIONAL SRL

DATASHEET
VIBRATING TABLE
VIBRA UNIVERSAL400

Rue de la Croix du Maïeur, 8 - 7110 Strépy-Bracquegnies - Belgium
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TVA BE 0674 542 750 / ING BE07-3630665252-66 / BIC : BBRUBEBB



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For the Pharmacist's expertise

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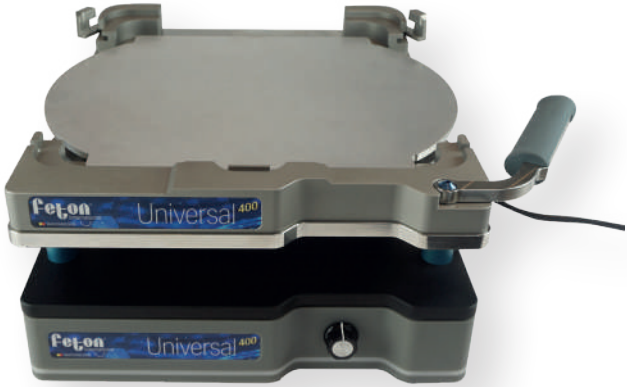
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1 PRODUCT PRESENTATION

BENEFIT

Easier tamping : no handling of the machine or of a tamper.
Simply turn the vibrating table's knob. This benefit will be more or less present depending on the type of powder.

With the vibrating table we simplify the compacting of the powder. The intention is not to ensure uniformity or homogeneity in the capsules.



Type of powder	Benefit
Sticky	If tamping sticky powder with a tamper tool, the powder will stick to the tamper and cause powder losses. The vibrations will allow the powder to fill the capsules fully and avoid loss by contact.
Bridging	Typically, very fine powders (flour-like) can form a bridge at the top of the capsule, giving the impression the capsule is full when in reality there is a gap inside. The vibrations will break that bridge and allow the capsule to become full.



2 SAFETY INFORMATION AND DISCLAIMER

Do not let the Vibrating Table enter in contact with water !
It contains electrical components that might malfunction or cause material damage or physical injury if in contact with water.

The vibrating table is heavy and might cause injury if mishandled or in case of fall.

Always work on a stable and flat surface, at a height that is comfortable to work while standing. Have sufficient free space around the machine you are working with.

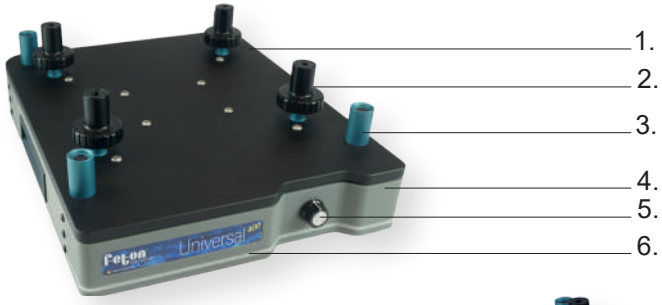
As the filling is manual, results may vary depending on the user. Other factors can influence the results such as but not limited to: type of powder, number of tamps, filling weight, capsule size, vibration type and intensity. It is the responsibility of the user to make sure the prescribed dose is respected. Feton International is not responsible for wrong dosing.

Illustrations, descriptions and specifications are not contractual and are subject to change without prior notice. Warranty will be void if the Vibrating Table is opened.

Feton International srl declines all liability in the event of improper use of its products.

3 TECHNICAL DATA

3.1 COMPONENTS LIST AND MATERIALS







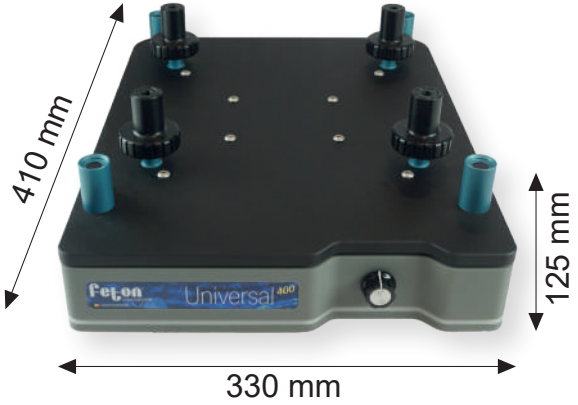
Item N°	Quantity	Name	Material
1	1	Top Plate	Aluminium
2	4	Toothed wheel	POM black
3	4	Blue feet	Aluminium
4	1	Frame	Inox-ABS
5	1	Adjustment knob	/
6	1	LED Indicator	PMMA
7	1	Power button	/
8	1	Power plug	/
9	1	Power cable	/

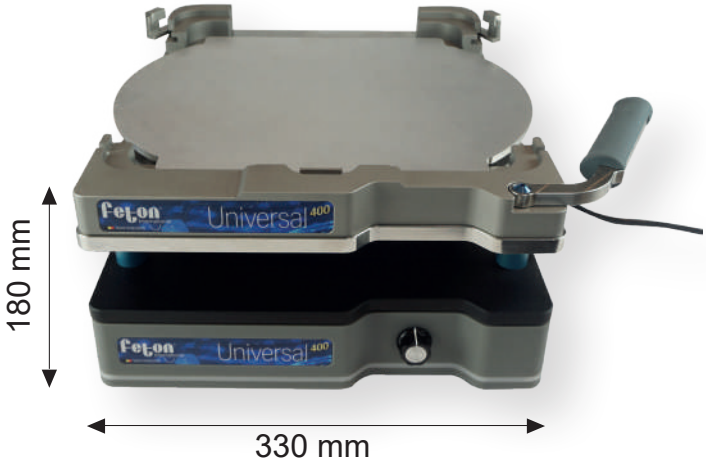
3.2 PRODUCT DIMENSIONS AND WEIGHT

Capsule Fillers not included

3.2.1 VIBRA-UNI400

Weight	± 14 kg





4 HOW TO USE

NOTE : The use is similar for any size of capsule filler.



Scan the QR CODE for visual instructions

1. Set the vibration to the lowest setting by turning the knob anti-clockwise.

2. Turn on the power button. The front LED will light up.

3. Fill your capsule Filler in the usual way and position it on the vibrating table.

4. Slowly turn the knob clockwise to increase vibrations until you find the setting you want. Let the vibrations pack the powder.

5. Turn off the knob to stop vibrations and repeat the filling operation if needed.

NOTE : Our capsule fillers are made of different metal plates.
The vibrations of these plates can emit a disturbing sound.

5 HOW TO CLEAN

Use a slightly damp cloth to wipe any stain on the vibrating table.

Be careful to not let any water penetrate inside the machine.

6 CERTIFICATION CE

EC DECLARATION OF CONFORMITY

(Directive 2006/42/EC – Machinery Directive – Annexe II, part 1, section A)

Manufacturer : Feton International srl
Rue de la Croix du Maïeur 8
7110 Strépy-Bracquegnies (La Louvière)
Belgique

We hereby declare, under our sole responsability, that the machine listed below :
Machine name : Vibrating table
Reference / Model : VIBRA-120 / VIBRA-200 / VIBRA-300 / VIBRA-400 / VIBRA-U400

Serial number : .....
Description : A device that generates adjustable mechanical vibrations, designed to facilitate the compaction of powders contained in capsules placed in a compatible Feton capsule filler.

Complies with all applicable provisions of Directive 2006/42/EC on machinery, as well as the applicable requirements of the following other European directives :

- **Directive 2006/42/EC** on machinery
- **Directive 2014/30/EU** on Electromagnetic Compatibility (EMC)
- **Directive 2011/65/EU** on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS).

Harmonized standards applied :
Machine safety

- **EN ISO 12100 :2010** –Safety of machinery – General principles of design – Risk assessment
- **EN 60204-1 :2018** – Safety of machinery – Electrical equipment of machines

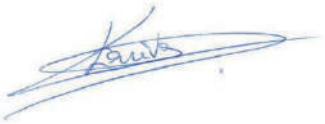
Electromagnetic Compatibility

- **EN 61000-6-2 :2019** – Electromagnetic compatibility (EMC) – Immunity for industrial environments.
- **EN 61000-6-4 :2019** – Electromagnetic compatibility (EMC) – Emissions for industrial environments.

Technical documentation :
The technical file has been compiled in accordance with Annex VII, Part A, of Directive 2006/42/EC.

Person authorized to compile the Technical File :
Name : Larive Sylvie
Title : Administrator
Address : Feton International srl, 8 rue de la Croix du Maïeur, 7110 Strépy-Bracquegnies, Belgium
Issued in : Strépy-Bracquegnies (Belgium)

On : _____ / _____ / 20_____
Name of signatory : Larive Sylvie
Title : Administrator
Signature :



Resp. ed. : Feton Srl - Version 01 -November 2026 / Photos & illustrations are not contratual

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